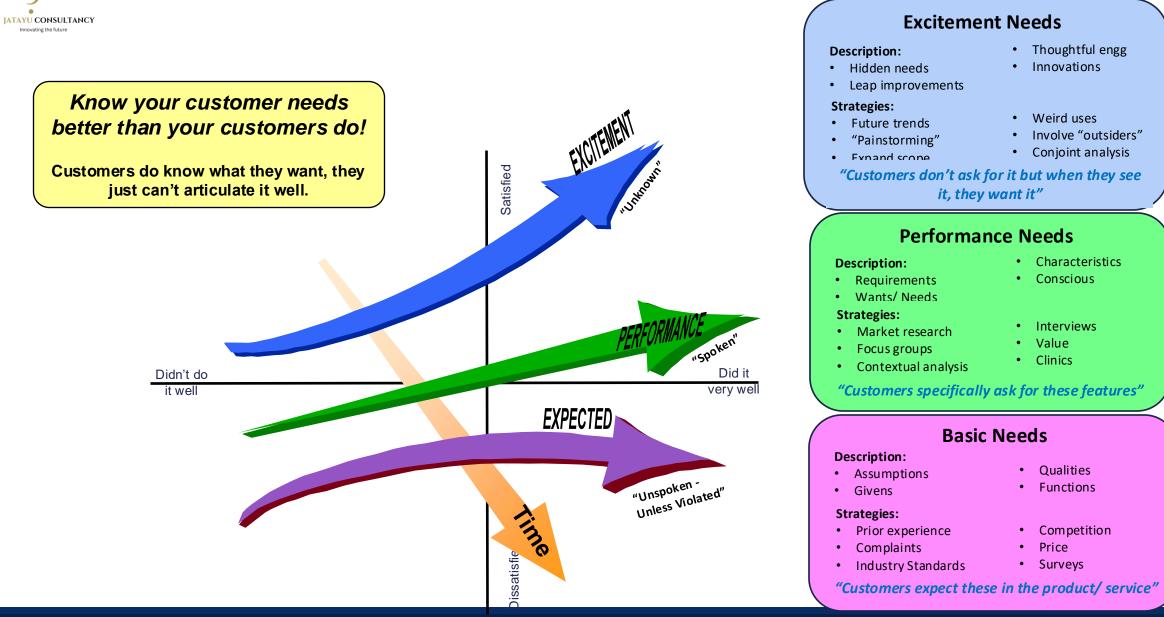
CUSTOMER NEEDS: KANO MODEL



PROGRAM STRUCTURE

Innovating the future **Sweet Fruits**

Innovation

IATAYU CONSULTANCY

- Advanced Six Sigma (DMAIC/ DMADV/ DFSS)
- Process re-engineering
- Advanced statistical tools
- Process Simulation
- Digital transformation

Low Hanging Fruits

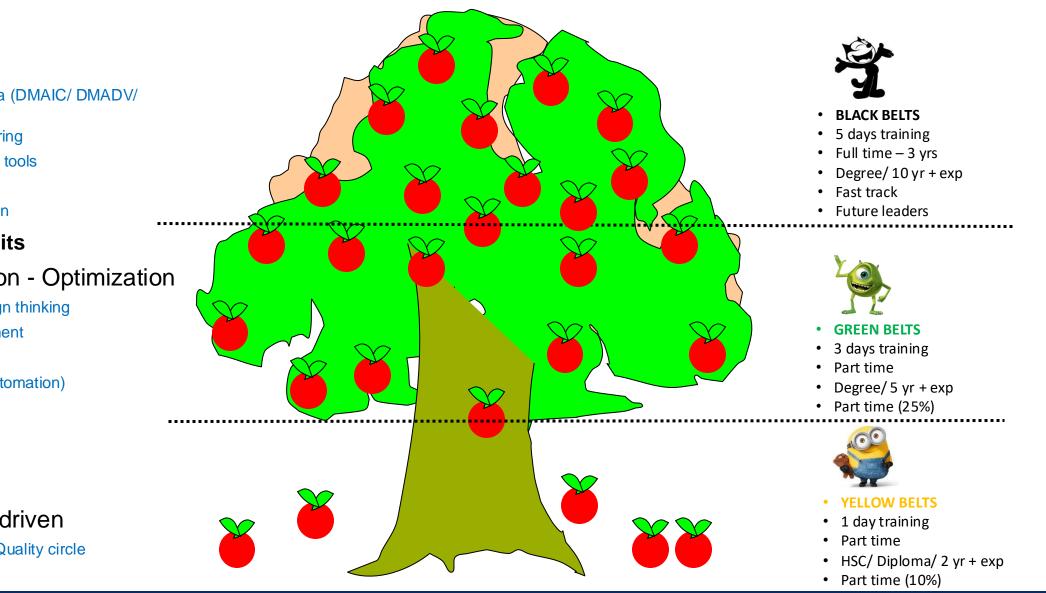
Data driven action - Optimization

- Lean approach/ Design thinking
- Continuous improvement •
- Basic statistical tools •
- Process Mapping (Automation)
- Six Sigma (DMAIC)

Ground Fruits

Common sense driven

Kaizen/ Kanban/ 5S/ Quality circle



DATA DRIVEN PROCESS – An illustration

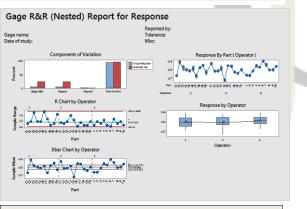
JATAYU CONSULTANCY

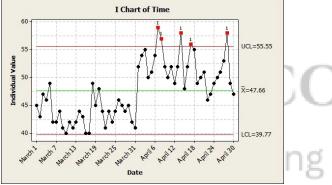


My process is unable to provide the expected results.

STATISTICAL PROBLEM

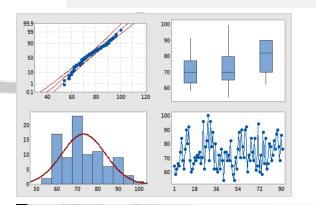
- Process Capability charts
- Statistical control charts
- Measurement System analysis
- Design of Experiments





STATISTICAL SOLUTION

- C_pk values are high
- Trend analysis of control charts
- Gage R&R analysis
- Regression analysis in DOE





- Current measurement system is inconsistent
- Control chart shows that there are uncertainties in the process
- We need to look at process reengineering over process improvement
- Once the uncertainties are fixed, we can set the parameters at certain settings to get consistent expected results



PHASE 03 (One year)

- Organizational ADAPTATION
- Additional 25% of staff are trained
 - 1% bottom line improvement

PHASE 01 (One year)

- Organizational AWARENESS
 - 10% of staff are trained

• 3% bottom line improvement

Pilot PHASE (6 months)

PHASE 02 (One year)

• Additional 15% of staff are trained

Organizational ACCEPTANCE

• 2% bottom line improvement

- Creating success stories (Pilot projects)
 - Initial team are trained
- Brand launch at the end of the Phase

Innovating the future

Champions profile

JATAYU CONSULTANCY Innovating the future

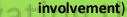




- Attends **1 day workshop**
- **Certificate** of partificipation awarded
- □ Max 25 participants per workshop
- **Basic awareness** of tools & techniques
- Team members of Green belt and Kaizen projects
- HSC/ Diploma holders with min 5 years of industry experience
- Part time role (less than 25% involvement)



- Attends **3 days workshop**
- □ Merit Certificate awarded at the end
- □ Max 15 participants per workshop
- Awareness of tools & techniques with hands on experience
- □ Team members of **Black belt projects**
- Lead Green belt projects
- Degree holders with min 3 years of industry experience
- Part time role (less than 50%





- Attends 5 days workshop
- □ Merit Certificate awarded at the end
- □ Max 5 participants per workshop
- Champions of tools & techniques with real time projects experience
- Lead Black belt projects
- Degree holders with min 5 years of industry experience
- Full time role
- Goes back to **functional leadership role** after 3 years of BB role